

TECHNICAL DATA SHEET

SYNOCRYL® 826S-60

Thermoset acrylic

PRODUCT APPLICATION DETAILS

SYNOCRYL® 826S-60 IN is hydroxyl functional thermosetting acrylic resin developed for use in low bake stoving system for auto body paints and lacquers.

SYNOCRYL® 826S-60 IN is recommended for the development of the acrylic based General Industrial, OEM and vehicle refinish lacquers or paints having excellent overall performance.

SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Solid content (at 125°C, 1gm, 1hr)	58 - 62 %	ISO 3251
Viscosity (at 25°C)	7 - 11. P	ISO 3219
Color	1 max Gardner	ISO 4630
Acid value	15 max mg KOH/g	ISO 2114

OTHER CHARACTERISTICS¹

	CHARACTERISTICS	METHODS
Volatile	Xylene / Butanol	
Flash point	24 °C	ISO 3679
Density (at 20°C)	0.97 g/ml	ISO 2811
Hydroxyl content	1.55 %	

Acid value and/or Hydroxyl value quoted relative to solid resin

¹The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

MARKETS

Coatings & Inks

- Industrial Coating
 - Automotive - OEM
 - General Industry
 - Protective Coating
 - Rigid Packaging Metal (Can & Others)
- Automotive - Oem - Exterior

PERFORMANCE BENEFITS

- Excellent gloss and colour retention
- Excellent durability
- Excellent polishing properties
- Good adhesion and hardness

SYNOCRYL® 826S-60

FORMULATION GUIDELINES

RECOMMENDATIONS FOR USE

SYNOCRYL® 826S-60 IN should be used in conjunction with amino resins to give coatings which cure in 30 minutes at 120 - 130°C. Butylated melamine formaldehyde resin are preferred. Use of 5 - 10% of acid catalyst solution on resin solids can be used to accelerate curing.

SOLUBILITY:

SYNOCRYL® 826S-60 IN is soluble in aromatic hydrocarbons, esters, ketones and glycol ethers.

COMPATIBILITY:

SYNOCRYL® 826S-60 IN is compatible with similar grades of thermosetting acrylic resins and all types of etherified amino resins.

SYNOCRYL® 826S-60 IN should only be used in applications consistent with the above recommendations. Proposals to use the resin in other ways should be discussed with Arkema before any action is taken.

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PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

STORAGE AND HANDLING

SYNOCRYL® 826S-60 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided. In the above mentioned storage conditions the shelf life of the resin will be from the date of manufacturing.

Shelf Life (Months): 12

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Disclaimer - Please consult Arkema's disclaimer regarding the use of Arkema's products on <https://www.arkema.com/global/en/products/product-safety/disclaimer/> which is incorporated herein by reference and made a part hereof.

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